THERMAX XARMOR™ (ci) Exterior Insulation

1. PRODUCT NAME
THERMAX XARMOR™ (ci) Exterior Insulation

2. MANUFACTURER
The Dow Chemical Company
Dow Building Solutions
200 Larkin Midland, MI 48674
1-866-583-BLUE (2583)
Fax 1-989-832-1465
www.thermaxwallsystem.com

3. PRODUCT DESCRIPTION
THERMAX XARMOR™ (ci) Exterior Insulation is the toughest insulation for the patented THERMAX™ Wall System. Boasting a strong 4.0 mil embossed exterior foil facer, this solution provides builders with more durability for long-term performance. THERMAX XARMOR™ (ci) is also the only THERMAX™ insulation with a dark exterior facer optimized to go behind rain screen exteriors. It is engineered with unique fiberglass reinforced core for enhanced fire performance and a stronger, straighter board. When used as part of the THERMAX™ Wall System, the integral, durable thermoset-coated aluminum facer provides a drainage plane, water-resistant barrier and exterior sheathing; eliminating the extra steps of installing a membrane, building wrap and exterior gypsum. The foam core provides one of the highest R-values(2) available (R-6.5 at 1") for immediate insulation and weather protection on the job site, as well as long-term thermal performance and water resistance. As a UV stable material, THERMAX XARMOR™ (ci) Exterior Insulation can remain uncovered up to six months. With its low perm rating and high insulating value, THERMAX XARMOR™ (ci) Exterior Insulation reduces the potential for condensation within the wall assembly resulting in long lasting performance.

With more than 30 years of proven performance, THERMAX™ products feature a distinct free-rise technology for better product consistency, durability and fire performance than generic polyisocyanurate insulations.

Basic Use
THERMAX XARMOR™ (ci) Exterior Insulation is the core component of the THERMAX™ Wall System, which easily meets or exceeds ASHRAE 90.1-2013 prescriptive requirements for continuous insulation on exterior walls, as governed by building codes.

Sizes
See Table 1 for sizes, R-values and edge treatment options.

4. TECHNICAL DATA

Applicable Standards
THERMAX XARMOR™ (ci) Exterior Insulation meets ASTM C1289 – Standard Specification for Faced Rigid Cellular Polyisocyanurate Thermal Insulation Board, Type I, Class 2. Applicable standards include:
- C203 – Standard Test Methods for Breaking Load and Flexural Properties of Block-Type Thermal Insulation
- C209 – Standard Test Methods for Cellulosic Fiber Insulating Board
- D2126 – Standard Test Method for Response of Rigid Cellular Plastics to Thermal and Humid Aging

Physical Properties
Exterior Insulation exhibits the properties and characteristics indicated in Table 2 when tested as represented.

Fire Protection
THERMAX™ products should be used only in strict accord with product application instructions. THERMAX™ products, when used in a building containing combustible materials, may contribute to the spread of fire. For more information, consult (Material) Safety Data Sheet ([M]SDS) and/or call Dow at 1-866-583-BLUE (2583). In an emergency, call 1-989-636-4400.

### TABLE 1: Sizes(1), R-Values And Edge Treatments For THERMAX XARMOR™ (ci) Exterior Insulation

<table>
<thead>
<tr>
<th>Nominal Board Thickness (in.)</th>
<th>R-Value</th>
<th>Board Size (ft.)</th>
<th>Edge Treatment</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.625</td>
<td>4.1</td>
<td>4 × 8/4 × 12</td>
<td>Square Edge</td>
</tr>
<tr>
<td>1.0</td>
<td>6.5</td>
<td>4 × 8/4 × 12</td>
<td>Square Edge</td>
</tr>
<tr>
<td>1.55</td>
<td>10.1</td>
<td>4 × 8/4 × 12</td>
<td>Shiplap</td>
</tr>
<tr>
<td>2.0</td>
<td>13.0</td>
<td>4 × 8/4 × 12</td>
<td>Shiplap</td>
</tr>
</tbody>
</table>

(1) Contact your Dow seller for information at different R-values and other sizes and lead time requirements. Not all product sizes are available in all regions.

(2) Aged R-value at 1" of cured foam @ 75°F mean temperature. R-value expressed in ft²•h•°F/Btu. R-value determined by ASTM C518 using the aging process in ASTM C1289 (90 days @ 140°F).

MASONPRO, Inc.
43300 Seven Mile Road
Northville, MI 48167
1-800-659-4731
www.masonpro.com
**5. INSTALLATION**

Boards of THERMAX XARMOR™ (ci) Exterior Insulation are lightweight and can be sawed or cut with a knife. They install quickly and easily to walls with common building tools. Vertical joints should be staggered and butt joints must be installed over structural members. For optimum performance seal all joints between boards with LIQUIDARMOR-CM Sealant and Flashing.

**6. AVAILABILITY**

THERMAX XARMOR™ (ci) Exterior Insulation is distributed through an extensive network. For more information, call 1-800-232-2436.

**7. WARRANTY**

Fifteen-year limited Thermal warranty and Fifteen-year Water Resistive warranty may be applicable when used as a component in the THERMAX™ Wall System. See www.thermaxwallsystem.com for more details.

**8. MAINTENANCE**

Not applicable.

**9. TECHNICAL SERVICES**

Dow can provide technical information to help address questions when using THERMAX XARMOR™ (ci) Exterior Insulation. For technical assistance, call 1-866-583-BLUE (2583).

**10. FILING SYSTEMS**

www.thermaxwallsystem.com
www.dowbuildingsolutions.com

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**Table 2: Physical Properties of THERMAX XARMOR™ (ci) Exterior Insulation**

<table>
<thead>
<tr>
<th>Property and Test Method</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Thermal Resistance(^{(1)}), ASTM C518, R-value</td>
<td>6.5</td>
</tr>
<tr>
<td>Compressive Strength(^{(2)}), ASTM D1621, psi</td>
<td>25.0</td>
</tr>
<tr>
<td>Flexural Strength, ASTM C203, psi</td>
<td>55.0</td>
</tr>
<tr>
<td>Water Absorption, ASTM C209, % by volume, max.</td>
<td>0.1</td>
</tr>
<tr>
<td>Water Vapor Permeance, ASTM E96, perms</td>
<td>≤0.04</td>
</tr>
<tr>
<td>Maximum Use Temperature, °F</td>
<td>250</td>
</tr>
<tr>
<td>Surface Burning Characteristics(^{(3)}), ASTM E84</td>
<td></td>
</tr>
<tr>
<td>Flame Spread</td>
<td></td>
</tr>
<tr>
<td>Smoke Developed</td>
<td>25 &lt;450</td>
</tr>
</tbody>
</table>

\(^{(1)}\) Aged R-value at 1" of cured foam @ 75°F mean temperature. R-value expressed in ft²•h•°F/Btu. R-value determined by ASTM C518 using the aging process in ASTM C1289 (90 days @ 140°F).

\(^{(2)}\) Vertical compressive strength is measured at 10 percent deformation or at yield, whichever occurs first.

\(^{(3)}\) Calculated flammability values for this or any other material are not intended to represent hazards that may be present under actual fire conditions.